

**MODULE CON2140: FURNITURE MAKING 2 (FRAME & PANEL)****Level:** Intermediate**Theme:** Manufacturing Systems (Processes and Applications)**Prerequisite:** CON1120 Project Management**Module Description:** Students use solid and/or composite materials to build a frame and panel product or component.**Module Parameters:** Access to a woodworking or materials facility and to instruction from an individual with formal specialized training in cabinetry/carpentry.**Curriculum and Assessment Standards**

Module Learner Expectations	Assessment Criteria and Conditions	Suggested Emphasis
<p><i>The student will:</i></p> <ul style="list-style-type: none"> <li>• identify and describe the design features and processes used to construct a frame and panel product</li> <li>• apply basic furniture-making skills to plan and construct a component or piece of furniture based on frame and panel construction techniques</li> </ul>	<p><i>Assessment of student achievement should be based on:</i></p> <ul style="list-style-type: none"> <li>• analysis of an existing piece of furniture or drawing to correctly determining the:               <ul style="list-style-type: none"> <li>– materials used in surface and structural components</li> <li>– joints and fasteners</li> <li>– potential weakness and points of wear</li> </ul> </li> <li>• appropriate design selection, modification or creation of a frame and panel product or component that includes a set of drawings, parts list, cost estimate, sequence of operations and work schedule</li> <li>• construction of a frame and panel product or component.</li> </ul> <p><i>Assessment Tool</i>  <i>Project Assessment: Frame and Panel Construction, CON2140–1</i></p> <p><i>Standard</i>  <i>The project will be built using the appropriate materials, joinery and finishing techniques; all joints are to be tight fitting and square; finishes are to be smooth and free from production defects. Overall dimensions should be within <math>\pm 2</math> mm</i>  <i>Performance rating of 2 for each applicable task</i></p>	<p>10</p> <p>20</p> <p>70</p>

**MODULE CON2140: FURNITURE MAKING 2 (FRAME & PANEL) (continued)**

Module Learner Expectations	Assessment Criteria and Conditions	Suggested Emphasis
<p><i>The student will:</i></p> <ul style="list-style-type: none"> <li>demonstrate basic competencies.</li> </ul>	<p><i>Assessment of student achievement should be based on:</i></p> <ul style="list-style-type: none"> <li>observations of individual effort and interpersonal interaction during the learning process.</li> </ul> <p><i>Assessment Tool</i>  <i>Basic Competencies Reference Guide and any assessment tools noted above</i></p>	<p>Integrated throughout</p>

Concept	Specific Learner Expectations	Notes
<p>Orientation</p> <ul style="list-style-type: none"> <li>Frame and Panel Construction</li> <li>Fastening Systems</li> <li>Tool Safety</li> </ul>	<p><i>The student should:</i></p> <ul style="list-style-type: none"> <li>identify the construction details of a typical frame and panel component</li> <li>identify the typical wood joints that are used in frame and panel construction</li> <li>identify and describe the types of fastening systems that are used in flat frame construction; e.g.:                             <ul style="list-style-type: none"> <li>reinforcing plates</li> <li>dowelling</li> <li>biscuits</li> <li>splines</li> </ul> </li> <li>describe the safe set-up and operation of hand and/or power tools used to make a series of joints; e.g.:                             <ul style="list-style-type: none"> <li>mortise and tenon</li> <li>dowel</li> <li>biscuit</li> <li>lap</li> <li>miter</li> <li>loose tenon.</li> </ul> </li> </ul>	<p>Point out the need to accommodate the movement of the panel within the frame.</p>

**MODULE CON2140: FURNITURE MAKING 2 (FRAME & PANEL) (continued)**

Concept	Specific Learner Expectations	Notes
<p>Planning and Management</p> <ul style="list-style-type: none"> <li>• Product Design</li> <li>• Work Scheduling</li> </ul>	<p><i>The student should:</i></p> <ul style="list-style-type: none"> <li>• select a frame and panel product or component that requires:               <ul style="list-style-type: none"> <li>– interpretation and development of simple working drawings</li> <li>– use of solid woods and/or composites</li> <li>– use of a variety of wood joints, fasteners and other hardware components</li> <li>– typical lay-up and clamping procedures</li> </ul> </li> <li>• show a detailed material list, cost estimate and work schedule.</li> </ul>	
<p>Implementation</p> <ul style="list-style-type: none"> <li>• Material Processing</li> </ul>	<ul style="list-style-type: none"> <li>• use the appropriate tools, machines and processes to:               <ul style="list-style-type: none"> <li>– measure and lay out stock</li> <li>– cut stock to size</li> <li>– machine and fit joints</li> <li>– lay-up, glue, fasten and/or clamp</li> <li>– fill or plug exposed fasteners (where applicable)</li> <li>– finish the project.</li> </ul> </li> </ul>	<p>This project can be finished in conjunction with CON2150: Finishing &amp; Refinishing.</p>
<p>Assessment</p> <ul style="list-style-type: none"> <li>• Career Preparation</li> </ul>	<ul style="list-style-type: none"> <li>• maintain a record of completed activities within a portfolio.</li> </ul>	

